

# Gigacrete StuccoMax Application

# Before you Begin

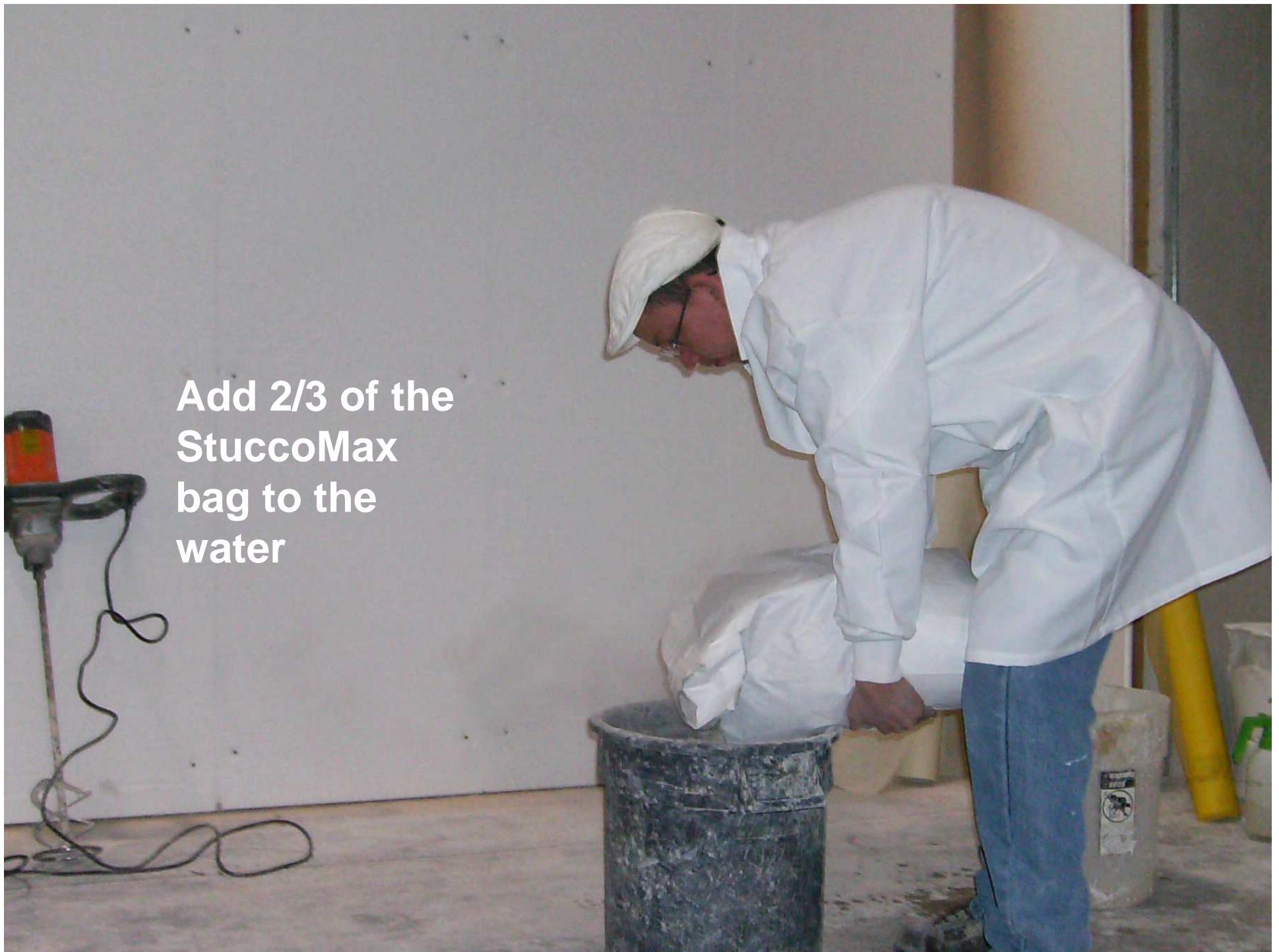
- All walls must be rasped to 1/4" within a 4' radius
- Repair any voids or damage in EPS substrate with appropriate expanded insulation. Do not make repairs with StuccoMax or anything other than expanded insulation.
- Read and follow all Best Practices available @ [www.gigacrete.com](http://www.gigacrete.com)

**Pour 4 quarts of plain  
water into mixing bucket**





**Add 2/3 of the  
StuccoMax  
bag to the  
water**



Mix until fully  
integrated





Add remaining  
StuccoMax



**Continue  
mixing 2-3  
minutes**





**Scrape sides  
while mixing to  
get all dry material  
integrated into wet  
mix**





**Check the  
consistency**





**Add more water  
if needed**





**Apply  
approximately  
1/16" to prepared  
surface.**



**Install Specified  
mesh into first  
coat**





**Ensure mesh is  
flat and wrinkle  
free**





**Continue applying  
first coat and mesh**





**Overlap mesh seams 2.5"  
on all sides**





**Apply a second StuccoMax  
coat to fresh first coat**





Ensure mesh is sufficiently covered



**Total finished thickness is  
approximately 3/16"**



**Water may be used while  
finishing the surface as  
needed**



Sponges and floats are commonly used to flatten the surface





Different sponges produce different  
sand textures



Keep StuccoMax misted for first 1-2 hours



Before painting, make sure to wash wall down and allow to dry. Then paint with primer and paint according to paint manufacturer's recommendations.